

THE WEBSTER M'F'G. COMPANY.

TIFFIN, OHIO.

CHICAGO OFFICE.

Gentlemen:- Attention, Mr. H. Kaberna.  
re order #68430, Wisconsin Steel Co.

We are in receipt of your favor under date of November 20th, and also attached letter from customer under date of November 19th. We note in reading it over that it makes the order more complicated than ever.

In the first place, customer ordered from us the following material:-

- ✓ 2 - Pairs of cast iron valve guides, consisting of 2 R.H. and 2 L.H. guides.
- 20 - Cast steel pinions.
- 20 - M.I. racks.
- 10 - Common flat boxes for shaft as called for on drawing for rack and pinion roller gate valve.

Also the following footnote:

All the above material to be in accordance with your drawing showing this material in detail, and as set forth in our assembly drawing M-22

In comparing their drawing M-22 with the original order, you will find that they have changed the operating shaft to  $1\frac{7}{8}$ " which is also mentioned in their letter of the 19th inst., which was originally furnished as  $1\frac{7}{8}$ ".

Referring to the first item on the order, you will note that they call for cast iron valve guides, which was later changed to steel guides, and as noted in their letter of November 19th, that the steel angles must be fabricated, so as to provide for bearings for  $1\frac{7}{8}$ " shaft. Does this mean that it is customer's desire that we furnish the  $1\frac{7}{8}$ " bearings, and if so, they have not been included in our original proposition.

The second item calls for 20 - cast steel pinions, and according to their drawing they are 3.65" P.D. which is too small to bore  $1\frac{7}{8}$ ".

On the last item, they call for 10 - Common flat boxes for shaft. As we understand it, this is an outbored bearing, which they will place near the hand wheel, and also which they say is called for on their drawing, but we see nothing of the sort on their blue print.

Kindly look into this and straighten it out at your earliest convenience.

Yours very truly,  
THE WEBSTER M'F'G. COMPANY.

WRONG  
CORRECT

$1\frac{7}{16}$ "

3.65 P.D. Pinions  
are O.R. bored  
 $1\frac{7}{16}$ "